

# PROJECT

New Bakery Company of Ohio, Inc.  
Wendy's International, Inc.  
Zanesville, OH

**Objective:** Provide design and construction services to develop a new bakery for hamburger buns.

**Perspective:** EXXCEL Project Management was hired to provide design-build services to help bring the new bakery on-line quickly and efficiently. EXXCEL's VP of Design, with over 20 years' experience in food processing design, helped analyze the electrical and mechanical systems for improved efficiency, creating over \$1 million in cost savings. The project was completed on schedule.

**Location:** State Route 93, Zanesville, Ohio

**End Use:** Bakery for Hamburger Buns and Kaiser Rolls

**Size:** 168,000 Square Feet

Features: 21,000 sq. ft. freezer at -10° F; first line produces over 90 dozen buns per minute; facility designed for future second line; on-site ingredient storage and mixing; 10,000 sq. ft. office.

**Structure:** Conventional structural steel

**Roof:** Interlocking composite panels by Environtech

**Insulation:** Roof – R-17 (Production area)  
Walls – R-7  
Freezer roof & walls: R-52



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